

NOTES

ANGLES SHALL CONFORM TO AASHTO M270 GRADE 250 STEEL OR APPROVED EQUAL. ALL STUD ANCHORS SHALL CONFORM TO AASHTO M169 GRADES 1010 THRU 1020 OR APPROVED EQUAL.

STUD ANCHORS SHALL BE SHOP WELDED AND ALL HOLES SHALL BE SHOP DRILLED AS SHOWN ON THE PLANS. STUD ANCHORS SHALL BE ELECTRIC ARC END WELDED WITH COMPLETE FUSION.

UPON COMPLETION OF SHOP FABRICATION, THE ENTIRE ANCHOR ASSEMBLY SHALL BE METALLIZED TO A MINIMUM THICKNESS OF 0.150mm. THE 12.70mm Ø STUD ANCHORS AND ANCHOR TABS NEED NOT BE METALLIZED. SEE SPECIAL PROVISION FOR THERMAL SPRAYED COATINGS (METALLIZATION).

ANCHOR ASSEMBLY SHALL BE MADE CONTINUOUS THE LENGTH OF THE JOINT FROM GUTTER TO GUTTER. FOR FIELD SPLICES AT ALL CROWN BREAK POINTS, THE ENDS OF THE STEEL ANGLES SHALL BE CUT PARALLEL TO THE BRIDGE CENTERLINE. FINISHED FIELD WELDS SHALL BE GRIND SMOOTH AND COATED WITH A MINIMUM THICKNESS OF 0.100mm OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

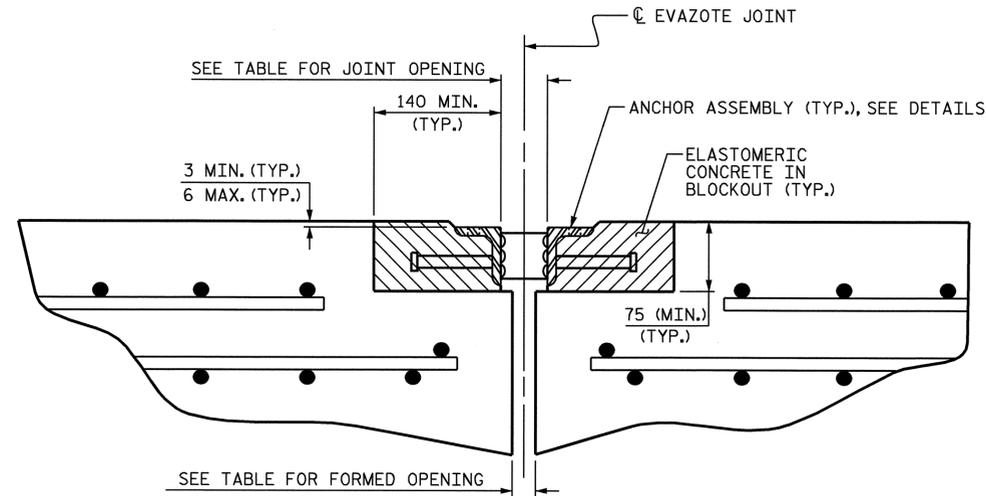
ANCHOR ASSEMBLY SEGMENTS SHALL NOT BE LESS 3.6m NOR MORE THAN 6.1m IN LENGTH. SHORTER SEGMENTS MAY BE USED AT THE EDGE OF ROADWAY OR AT POINTS OF STAGED CONSTRUCTION.

THE ANCHOR ASSEMBLY SHALL BE SECURED AND LEVELED AS SHOWN IN THE "ARMORED JOINT ANCHOR ASSEMBLY DETAILS". NO SUBMITTALS ARE REQUIRED FOR 9.53mm Ø EXPANSION ANCHORS, NUTS OR WASHERS. THE CONTRACTOR MAY SUBMIT FOR APPROVAL AN ALTERNATE METHOD OF ALIGNING AND LEVELING THE ANGLES. THE ALTERNATE METHOD SHALL NOT INCLUDE ANY WELDING TO THE OUTSIDE FACE OF THE ANGLES.

AFTER THE ELASTOMERIC CONCRETE HAS BEEN CAST ON BOTH SIDES OF THE JOINT, REMOVE ANY EXCESS CONCRETE THAT COMES THROUGH THE WEEP HOLES AND THOROUGHLY CLEAN THE ANGLES. ANY DAMAGED STEEL SHALL BE COATED WITH A MINIMUM OF 0.100mm OF ZINC-RICH PAINT IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

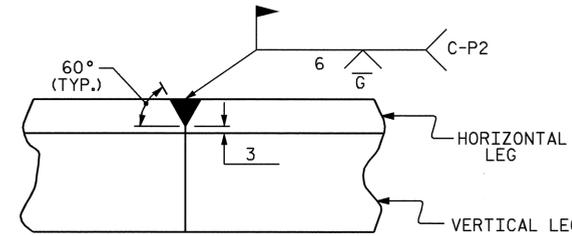
SEE SPECIAL PROVISIONS FOR EVAZOTE JOINT SEALS.

SEE SPECIAL PROVISIONS FOR ELASTOMERIC CONCRETE.

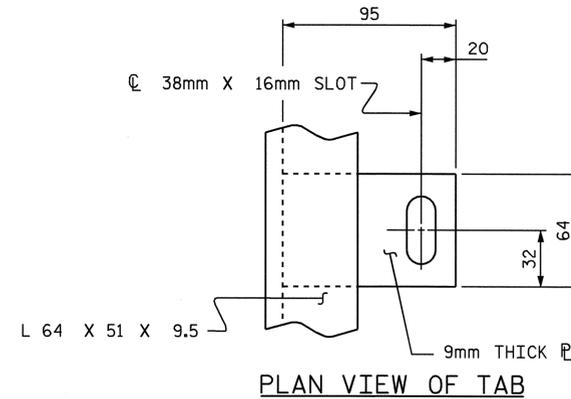


ARMORED JOINT DETAILS

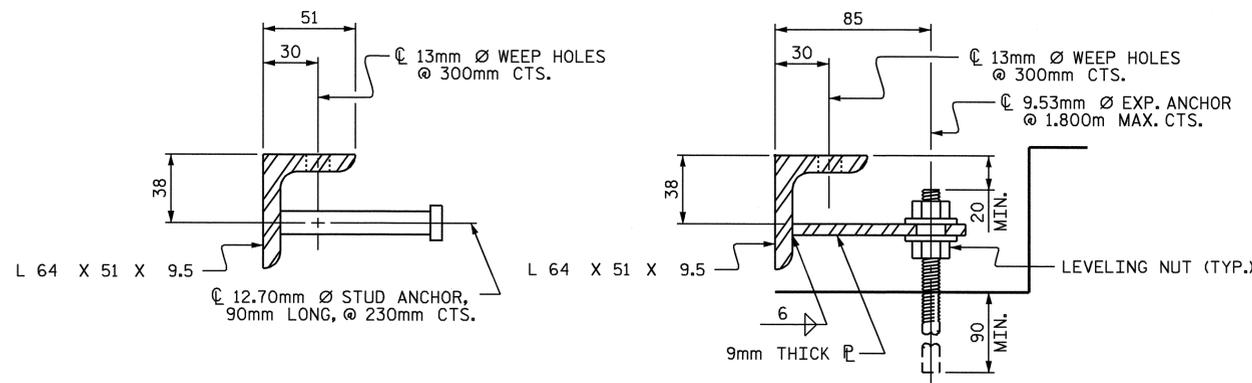
SECTION NORMAL TO JOINT AT BENT



DETAIL- FIELD WELD SPLICE OF ANGLE



PLAN VIEW OF TAB



SECTION VIEW OF STUD

SECTION VIEW OF TAB

ARMORED JOINT ANCHOR ASSEMBLY DETAILS

MOVEMENT AND SETTING AT EVAZOTE JOINT							
LOCATION	SKIEW ANGLE	NOMINAL UNCOMPRESSED SEAL WIDTH	FORMED OPENING	TOTAL MOVEMENT (ALONG C RDWY)	PERPENDICULAR JOINT OPENING AT 7° C	PERPENDICULAR JOINT OPENING AT 16° C	PERPENDICULAR JOINT OPENING AT 32° C
END BENT No. 1	116°-28'-26"	64mm	25mm	0	48mm	48mm	48mm
BENT No. 1	118°-25'-04"	64mm	25mm	14mm	50mm	48mm	44mm
BENT No. 2	121°-35'-28"	71mm	32mm	35mm	59mm	53mm	43mm
END BENT No. 2	123°-10'-47"	64mm	25mm	0	48mm	48mm	48mm

TOTAL MOVEMENT IS CALCULATED ALONG THE CENTERLINE OF ROADWAY. JOINT OPENINGS ARE MEASURED PERPENDICULAR TO THE JOINT.

BILL OF MATERIAL		
LOCATION	ELASTOMERIC CONCRETE * (m ³)	TOTAL LENGTH OF ANGLE (m)
END BENT No. 1	0.3	28.150
BENT No. 1	0.3	28.654
BENT No. 2	0.3	29.574
END BENT No. 2	0.3	30.104

* BASED ON THE MINIMUM BLOCKOUT SHOWN.

PROJECT NO. B-1019
ANSON COUNTY
 STATION: 14+94.156 -L-



STATE OF NORTH CAROLINA
 DEPARTMENT OF TRANSPORTATION
 RALEIGH

STANDARD ARMORED EVAZOTE JOINT DETAILS

REVISIONS						SHEET NO.
NO.	BY:	DATE:	NO.	BY:	DATE:	S-19
1			3			TOTAL SHEETS 35
2			4			

ASSEMBLED BY : MIKE BRITT/KWA	DATE : 10-22-02
CHECKED BY : W.C. CARTER	DATE : 11-03
DRAWN BY : EEM 1/96	REV. 10/17/00 RWW/LES
CHECKED BY : RGW 1/96	REV. 7/10/01 LES/RDR
	REV. 5/7/03 RWW/JTE